

YAMAZAKI -- 10/694,007
Client/Matter: 008312-0306522

IN THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

1. (Currently Amended) A control console of an injection-molding machine comprising:
a first region displaying a curve showing a position of a screw versus time in filling and pressure-holding steps, and
a second region displaying settings items for specifying ~~a forward speed and back-pressure of the screw~~ operating conditions and settings for the operating conditions in the filling and pressure-holding steps,
wherein said first and second regions are arranged on the same display screen and the settings can be changed on the same display screen while monitoring the curve.
2. (Original) The control console according to claim 1, wherein the settings include a screw speed in filling step, pressure in filling step, pressure-switching time in pressure-holding step, screw speed in pressure-holding step, and period of injection.
3. (Currently Amended) A control console of an injection molding machine, comprising:
a first region displaying a curve showing a forward speed of a screw versus time in filling and pressure-holding steps, and
a second region displaying settings items for specifying ~~a forward speed and back-pressure of the screw~~ operating conditions and settings for the operating conditions in the filling and pressure-holding steps,
wherein said first and second regions are arranged on the same display screen and the settings can be changed on the same display screen while monitoring the curve.
4. (Original) The control console according to claim 3, wherein the settings include a screw speed in filling step, pressure in filling step, pressure-switching time in pressure-holding step, screw speed in pressure-holding step, and period of injection.

YAMAZAKI -- 10/694,007
Client/Matter: 008312-0306522

5. (Currently Amended) A control console of an injection molding machine, comprising:
- a first region displaying a curve showing a back-pressure of a screw versus time in filling and pressure-holding steps, and
 - a second region displaying settings items for specifying ~~a forward speed and back-pressure of the screw~~ operating conditions and settings for the operating conditions in the filling and pressure-holding steps,
- wherein said first and second regions are arranged on the same display screen and the settings can be changed on the same display screen while monitoring the curve.
6. (Original) The control console according to claim 5, wherein the settings include a screw speed in filling step, pressure in filling step, pressure-switching time in pressure-holding step, screw speed in pressure-holding step, and period of injection.
7. (Currently Amended) A control console of an injection molding machine, comprising:
- a first region displaying a curve showing a forward speed of a screw versus a position of the screw in filling and pressure-holding steps, and
 - a second region displaying settings items for specifying ~~a forward speed and back-pressure of the screw~~ operating conditions and settings for the operating conditions in the filling and pressure-holding steps,
- wherein said first and second regions are arranged on the same display screen and the settings can be changed on the same display screen while monitoring the curve.
8. (Original) The control console according to claim 7, wherein the settings include a screw speed in filling step, pressure in filling step, pressure-switching time in pressure-holding step, screw speed in pressure-holding step, and period of injection.
9. (Currently Amended) A control console of an injection molding machine, comprising:
- a first region displaying a curve showing a back-pressure of a screw versus a position of the screw in filling and pressure-holding steps, and

YAMAZAKI -- 10/694,007
Client/Matter: 008312-0306522

a second region displaying settings items for specifying ~~a forward speed and back-pressure of the screw~~ operating conditions and settings for the operating conditions in the filling and pressure-holding steps,

wherein said first and second regions are arranged on the same display screen and the settings can be changed on the same display screen while monitoring the curve.

10. (Original) The control console according to claim 9, wherein the settings include a screw speed in filling step, pressure in filling step, pressure-switching time in pressure-holding step, screw speed in pressure-holding step, and period of injection.